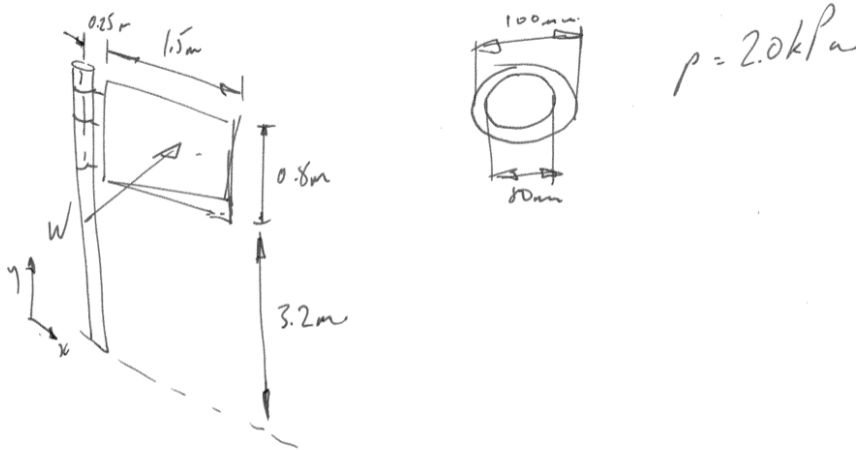


2014-2015 MM2MS2 Exam Solutions

1.

(a)



i) Determine the magnitude of W

$$W = pA = 2 \times 10^3 \times (1.5 \times 0.8) = \underline{2.4 \times 10^3 \text{ N}}$$

ii) Calculate the magnitude of the Torque and BM acting about point A

$$T = Wl = 2.4 \times 10^3 \times (0.75 \times 0.25) = \underline{2.4 \times 10^3 \text{ Nm}}$$

$\rho/2$ sign offset to centre of post.

$$M = Wh = 2.4 \times 10^3 \times (3.2 + 0.4) = \underline{8.64 \times 10^3 \text{ Nm}}$$

iii) For a plane stress element at point A, sketch the state of stress and determine the magnitudes of the stresses.



$$\sigma = \frac{My}{I}$$

$$\tau = \frac{Tr}{J}$$

$$I = \frac{\pi(D_o^4 - D_i^4)}{64}$$

$$J = \frac{\pi(D_o^4 - D_i^4)}{32}$$

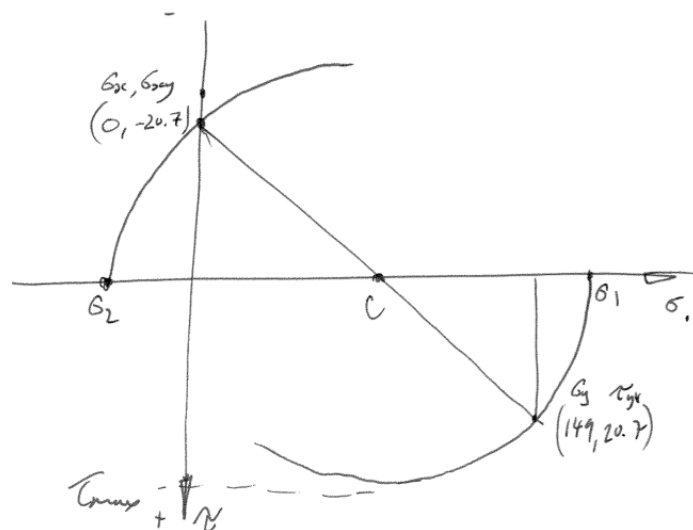
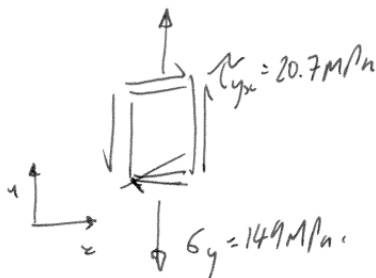
$$I = \frac{\pi \left((100 \times 10^{-3})^4 - (80 \times 10^{-3})^4 \right)}{64} = 2.9 \times 10^{-6} \text{ m}^4 \quad (1)$$

$$J = \frac{\pi \left((100 \times 10^{-3})^4 - (80 \times 10^{-3})^4 \right)}{32} = 5.8 \times 10^{-6} \text{ m}^4 \quad (1)$$

$$\begin{aligned} \sigma_B &= \frac{8.64 \times 10^3 \times 50 \times 10^{-3}}{2.9 \times 10^{-6}} = 1.49 \times 10^8 \text{ Pa} \\ &= \underline{\underline{149 \text{ MPa}}} \quad (2) \end{aligned}$$

$$\begin{aligned} \tau &= \frac{2.4 \times 10^3 \times 50 \times 10^{-3}}{5.8 \times 10^{-6}} = 2.07 \times 10^7 \text{ Pa} \\ &= \underline{\underline{20.7 \text{ MPa}}} \end{aligned}$$

ii) Determine the magnitude of the principal stresses and maximum shear stress for the stress state on the plane stress element at point A (provide a sketch of Mohr's circle)



$$C = \frac{\sigma_x + \sigma_y}{2} = \frac{149}{2} = \underline{74.5 \text{ MPa}}$$

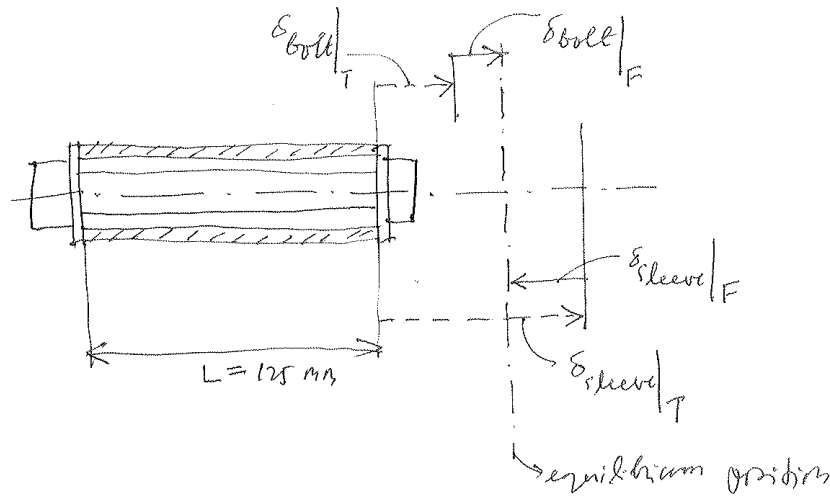
$$R = \sqrt{\left(\frac{\sigma_x - \sigma_y}{2}\right)^2 + \tau_{xy}^2} = \sqrt{\left(\frac{-149}{2}\right)^2 + 20.7^2}$$
$$= \sqrt{5550.25 + 428.5}$$
$$= \underline{77.32 \text{ MPa}}$$

$$\sigma_1 = C + R = 74.5 + 77.32 = \underline{151.82 \text{ MPa}}$$

$$\sigma_2 = C - R = 74.5 - 77.32 = \underline{-2.82 \text{ MPa}}$$

$$\tau = R = \underline{77.32 \text{ MPa}}$$

2.



Compatibility equation:

$$\delta_{\text{bolt}}|_T + \delta_{\text{bolt}}|_F = \delta_{\text{sleeve}}|_T - \delta_{\text{sleeve}}|_F$$

$$\alpha_{\text{bolt}} \times \Delta T \times L + \frac{F \times L}{A_{\text{bolt}} E_{\text{bolt}}} = \alpha_{\text{sleeve}} \times \Delta T \times L - \frac{F \times L}{A_{\text{sleeve}} E_{\text{sleeve}}} \quad \dots (i)$$

$$F \left(\frac{1}{A_{\text{bolt}} E_{\text{bolt}}} + \frac{1}{A_{\text{sleeve}} E_{\text{sleeve}}} \right) = (\alpha_{\text{sleeve}} - \alpha_{\text{bolt}}) \Delta T$$

$$\therefore F = \frac{(23 - 12) \times 10^{-6} \times (90 - 25)}{\frac{1}{400 \times 10^{-6} \times 200 \times 10^9} + \frac{1}{600 \times 10^{-6} \times 73.1 \times 10^9}} = 20254.9 \text{ N} = 20.3 \text{ kN}$$

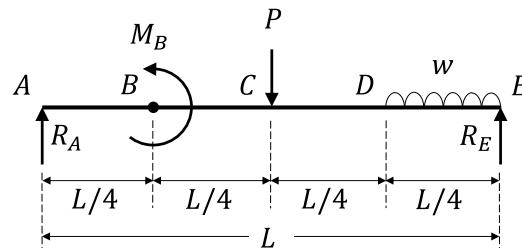
$$\begin{aligned} \therefore \delta_{\text{tot}} &= \delta_{\text{bolt}}|_T + \delta_{\text{bolt}}|_F \\ &= (\alpha_{\text{bolt}} \times \Delta T + \frac{F}{A_{\text{bolt}} E_{\text{bolt}}}) \times L \\ &= (12 \times 10^{-6} \times 65 + \frac{20.3 \times 10^3}{80 \times 10^{-6}}) \times 125 \text{ mm} \\ &= \underline{0.129 \text{ mm}} \end{aligned}$$

$$(b) \quad \sigma_{\text{bolt}} = \frac{20.3 \text{ kN}}{400 \text{ mm}^2} = \underline{50.75 \text{ MPa}} \text{ (tension)}; \quad \sigma_{\text{sleeve}} = \frac{-20.3 \text{ kN}}{600 \text{ mm}^2} = \underline{-33.83 \text{ MPa}} \text{ (compression)}$$

(c) Consider eq (i)
The results are the same.

3.

(a)



Vertical equilibrium of the beam:

$$R_A + R_E = P + \frac{wL}{4} \quad (1)$$

[1 mark]

Taking moments about position E:

$$\frac{PL}{2} + \frac{wL^2}{32} = M_B + R_A L$$

$$\therefore R_A = \frac{P}{2} + \frac{wL}{32} - \frac{M_B}{L}$$

Substituting values of P , L , w , and M_B gives:

$$R_A = 718.75 \text{ N}$$

[2 marks]

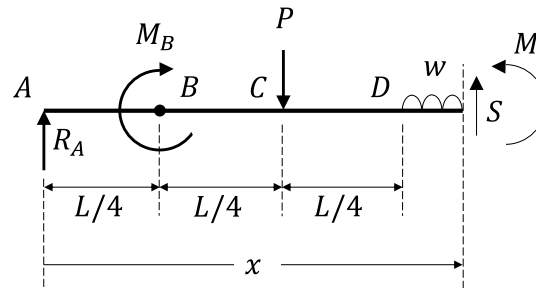
Rearranging (1) for R_E and substituting values for R_A , P , L , w , and M_B gives:

$$R_E = 2031.25 \text{ N}$$

[2 marks]

(b)

Taking the origin at the left-hand end of the beam, sectioning after the last discontinuity and drawing a free body diagram of the left-hand side of the section:



[2 marks]

Taking moments about the section position:

$$M + \frac{w \langle x - \frac{3L}{4} \rangle^2}{2} + P \langle x - \frac{L}{2} \rangle = M_B \langle x - \frac{L}{4} \rangle^0 + R_A x$$

$$\therefore M = M_B \langle x - \frac{L}{4} \rangle^0 + R_A x - \frac{w \langle x - \frac{3L}{4} \rangle^2}{2} - P \langle x - \frac{L}{2} \rangle$$

[2 marks]

Substituting this into the main deflections of beams equation ($EI \frac{d^2y}{dx^2} = M$):

$$EI \frac{d^2y}{dx^2} = M_B \langle x - \frac{L}{4} \rangle^0 + R_A x - \frac{w \langle x - \frac{3L}{4} \rangle^2}{2} - P \langle x - \frac{L}{2} \rangle$$

[1 mark]

Integrating with respect to x :

$$EI \frac{dy}{dx} = M_B \langle x - \frac{L}{4} \rangle + \frac{R_A x^2}{2} - \frac{w \langle x - \frac{3L}{4} \rangle^3}{6} - \frac{P \langle x - \frac{L}{2} \rangle^2}{2} + A \quad (2)$$

[1 mark]

Integrating with respect to x again:

$$EI y = \frac{M_B \langle x - \frac{L}{4} \rangle^2}{2} + \frac{R_A x^3}{6} - \frac{w \langle x - \frac{3L}{4} \rangle^4}{24} - \frac{P \langle x - \frac{L}{2} \rangle^3}{6} + Ax + B \quad (3)$$

[1 mark]

Boundary conditions:

(BC1) At $x = 0, y = 0$, therefore from (3):

$$B = 0$$

[1 mark]

(BC2) At $x = L, y = 0$, therefore from (3):

$$0 = \frac{9M_B L^2}{32} + \frac{R_A L^3}{6} - \frac{wL^4}{6144} - \frac{PL^3}{48} + AL$$
$$\therefore A = \frac{wL^3}{6144} + \frac{PL^2}{48} - \frac{9M_B L}{32} - \frac{R_A L^2}{6}$$

Substituting values of w , L , P , M_B and R_A into this gives:

$$A = -732.42$$

[1 mark]

From (3), at $x = \frac{L}{2}$ (point C):

$$y = \frac{1}{EI} \left(\frac{M_B L^2}{32} + \frac{R_A L^3}{48} + \frac{AL}{2} \right)$$

[1 mark]

Substituting values of E , I , L , M_B , R_A and A into this gives:

$$y = -52.95 \text{ mm}$$

(i.e. downward deflection)

[2 marks]

(c)

From (3), at $x = \frac{L}{4}$ (point B):

$$y = \frac{1}{EI} \left(\frac{R_A L^3}{384} + \frac{AL}{4} \right)$$

[2 marks]

Substituting values of E , I , R_A , L and A into this gives:

$$y = -35.84 \text{ mm}$$

(i.e. downward deflection)

[2 marks]

From (2), at $x = \frac{L}{4}$ (point B):

$$\frac{dy}{dx} = \frac{1}{EI} \left(\frac{R_A L^2}{32} + A \right)$$

[2 marks]

Substituting values of E , I , R_A , L and A into this gives:

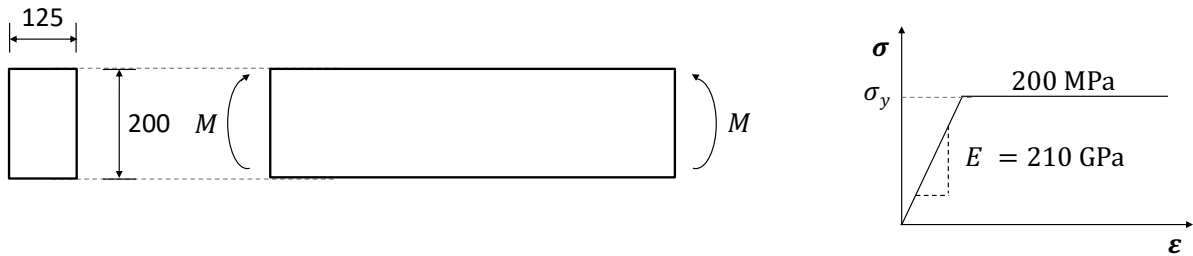
$$\frac{dy}{dx} = -0.0656 \text{ rad} = -3.76^\circ$$

(i.e. small negative gradient)

[2 marks]

4.

(a)



$$I = \frac{bd^3}{12} = \frac{125 \times 200^3}{12} = 83,333,333.33 \text{ mm}^4$$

[1 mark]

Checking if yielding occurs, first yield will occur when:

$$\sigma = \pm\sigma_y$$

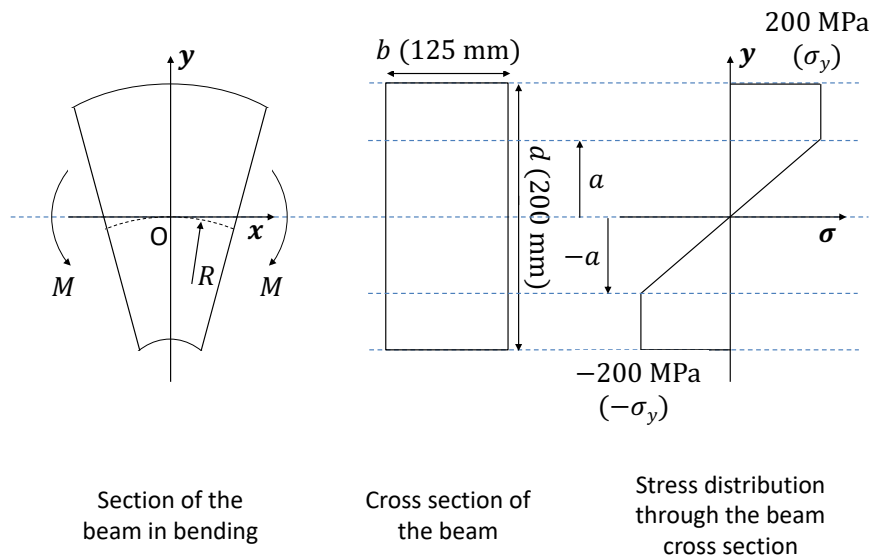
Therefore, at positions $y = \pm 100 \text{ mm}$ ($= \frac{200 \text{ mm}}{2}$)

$$M_y = \frac{\sigma_y I}{y} = \frac{200 \times 83,333,333.33}{100} = 166,666,666.66 \text{ Nm} = 166.66 \text{ kNm}$$

The applied moment (200 kNm) exceeds M_y , therefore yielding will occur.

[2 marks]

Assuming yielding occurs at $y \geq a$ and $y \leq -a$:



- Variation of stress with y :
- For $a < y < 100$, $\sigma = 200$ MPa
 - For $-a < y < a$, $\sigma = \frac{200}{a}y$ MPa
 - For $-100 < y < -a$, $\sigma = -200$ MPa

[3 marks]

Moment equilibrium:

(Balance the moments due to stresses in the elastic and plastic regions with the applied moment)

$$M = \int_A y \sigma dA = \int_{-d/2}^{d/2} y \sigma b dy$$

[2 marks]

Due to the symmetry of the stress distribution, this can be rewritten as:

$$M = 2 \int_0^{d/2} y \sigma b dy$$

Substituting the elastic and plastic terms for σ into this:

$$M = 2 \left\{ \int_0^a y \frac{200}{a} y b dy + \int_a^{d/2} y (200) b dy \right\} = 2 \times 200 b \left\{ \int_0^a \frac{y^2}{a} dy + \int_a^{d/2} y dy \right\}$$

$$= 400b \left\{ \left[\frac{y^3}{3a} \right]_0^a + \left[\frac{y^2}{2} \right]_0^{d/2} \right\} = 400b \left\{ \left(\frac{a^3}{3a} \right) + \left(\frac{(d/2)^2}{2} - \frac{a^2}{2} \right) \right\}$$
$$\therefore M = 400b \left\{ \frac{d^2}{8} - \frac{a^2}{6} \right\}$$

Substituting the values of b , d and the applied moment, M , into this:

$$200,000,000 = 400 \times 125 \left\{ \frac{200^2}{8} - \frac{a^2}{6} \right\}$$
$$\therefore a^2 = 6,000$$
$$\therefore a = \pm \sqrt{6,000} = \pm 77.46 \text{ mm}$$

[2 marks]

Compatibility:

$$\varepsilon = \frac{y}{R} \quad (1)$$

[1 mark]

At $y = 77.46 \text{ mm}$, $\sigma = 200 \text{ MPa}$ and since this point is within the elastic range:

$$\varepsilon = \frac{\sigma_y}{E} = \frac{200}{210,000} = 9.524 \times 10^{-4}$$

Substituting this into (1) gives:

$$9.524 \times 10^{-4} = \frac{77.46}{R}$$
$$\therefore R = 81,331.37 \text{ mm} = 81.33 \text{ m}$$

[2 marks]

(b)

Unloading is assumed to be entirely elastic. Beam bending equation:

$$\frac{M}{I} = \frac{\sigma}{y} \left(= \frac{E}{R} \right)$$

$$\therefore \frac{\Delta M}{I} = \frac{\Delta \sigma}{y}$$

[2 marks]

Max change in stress ($\Delta\sigma$) will occur at $y = \frac{d}{2} = y_{max} (= \pm 100 \text{ mm})$.

$$\begin{aligned} \therefore \Delta\sigma_{max}^{el} &= \frac{\Delta M \times y_{max}}{I} = \frac{-M \times y_{max}}{I} = \frac{-200,000,000 \times \pm 100}{83,333,333.33} \\ &= \mp 240 \text{ MPa} \end{aligned}$$

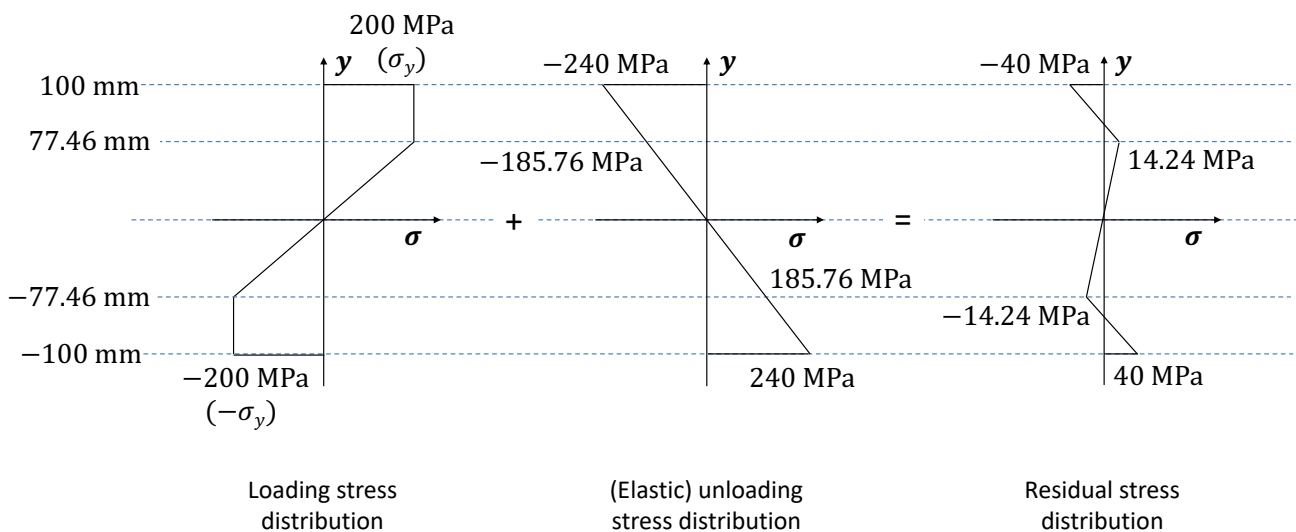
[2 marks]

i.e. at $y = 100 \text{ mm}$:

$$\Delta\sigma_{max}^{el} = -240 \text{ MPa}$$

and at $y = -100 \text{ mm}$:

$$\Delta\sigma_{max}^{el} = 240 \text{ MPa}$$



Interpolation of (elastic) unloading line:

At $y = 100 \text{ mm}$, $\sigma = -240 \text{ MPa}$

$$y = m\sigma + c$$

$$\therefore 100 = m \times -240 + 0$$

$$\therefore m = -0.417$$

At $y = 77.46 \text{ mm}$, $77.46 = -0.417 \times \sigma$

$$\therefore \sigma = -185.76 \text{ MPa}$$

[3 marks]

Residual stress is well below yield (200 MPa), so reverse yielding does not occur. At $y = 77.46 \text{ mm}$, no plastic deformation occurs during loading and unloading,

$$\varepsilon_{residual} = \frac{\sigma_{residual}}{E} = \frac{14.24}{210000} = 6.78 \times 10^{-5}$$

[2 marks]

Also,

$$\varepsilon = \frac{y}{R}$$

[1 mark]

$$\therefore 6.78 \times 10^{-5} = \frac{77.46}{R}$$

$$\therefore R = 1,142,477.88 \text{ mm} = 1,142.48 \text{ m}$$

[2 marks]

5.

(a)

Stress Intensity Factor is given as:

$$K_I = Y\sigma\sqrt{\pi a}$$

Similarly, for K_{II} and K_{III} . Where Y is a function of the crack and component (geometry).

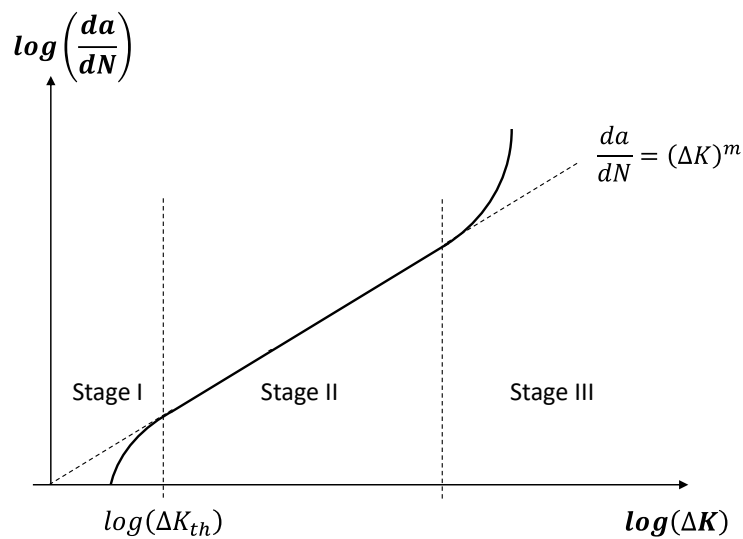
[2 marks]

Paris showed that crack growth can be represented by the following empirical relationship:

$$\frac{da}{dN} = C(\Delta K)^m$$

where C and m are empirically determined material constants. There are 3 stages in the relationship between Crack growth Rate and Stress Intensity Factor, as shown in the following figure.

[2 marks]



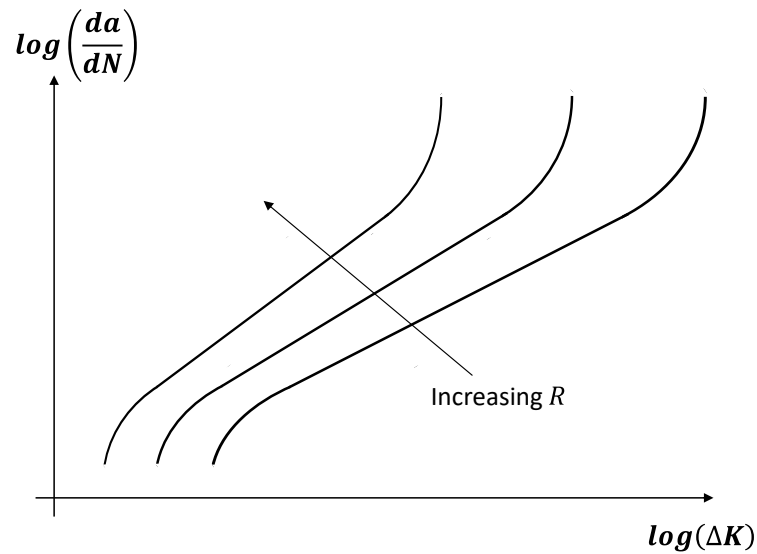
Stage I: Below ΔK_{th} , no observable crack growth occurs.

Stage II: This region shows an essentially linear relationship between Crack growth Rate and Stress Intensity Factor (on a log-log scale), where m is the slope and C is the vertical axis intercept.

Stage III: Rapid crack growth occurs, and little life is involved.

[3 marks]

(b)
 As mean stress (and therefore R) is increased, fatigue life is decreased as shown in the following figure:



[4 marks]

(c)

$$K_I = \sigma_{nom} \sqrt{\pi a}$$

$$\therefore K_{I_{cr}} = \sigma_{cr} \sqrt{\pi a_{cr}} \quad (1)$$

[2 marks]

where

$$K_{I_{cr}} = 40 \text{ MPa}\sqrt{\text{m}}$$

and

$$\sigma_{cr} = \frac{1}{2} \sigma_y = \frac{1}{2} \times 360 \text{ MPa} = 180 \text{ MPa}$$

[2 marks]

Substituting these values for $K_{I_{cr}}$ and σ_{cr} into (1) gives:

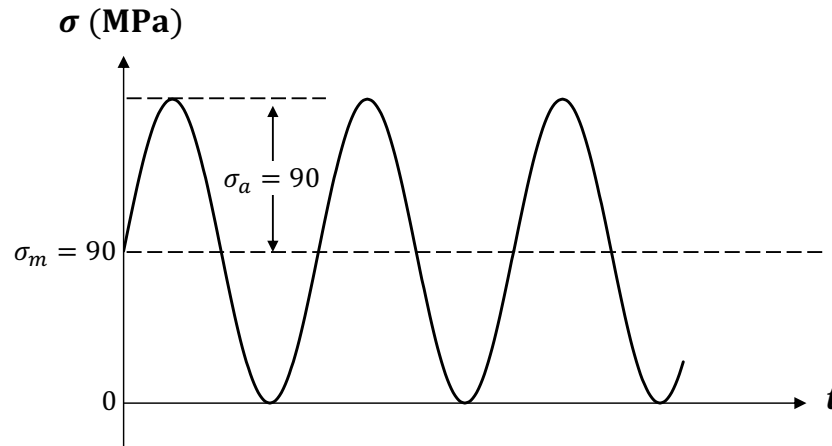
$$40 = 180 \sqrt{\pi a_{cr}}$$

$$\therefore a_{cr} = \left(\frac{40}{180} \right)^2 \times \frac{1}{\pi} = 0.01572 \text{ m} = 15.72 \text{ mm}$$

[2 marks]

(d)

The applied load waveform is as shown in the following figure (note that $\sigma_{min} = 0$ MPa, not -30 MPa, as compressive stress does not contribute to crack propagation):



The Paris Law is given as:

$$\frac{da}{dN} = C \Delta K^m \quad (2)$$

[2 marks]

where:

$$\Delta K = \Delta \sigma \sqrt{\pi a} \quad (3)$$

[1 mark]

Substituting equation (3) into equation (2) gives:

$$da = C(\Delta \sigma \sqrt{\pi a})^m dN$$

$$\therefore dN = \frac{1}{C(\Delta \sigma \sqrt{\pi a})^m} da$$

$$\therefore \int_0^N dN = \frac{1}{C(\Delta \sigma \sqrt{\pi})^m} \int_{a_i}^{a_{cr}} \frac{1}{(\sqrt{a})^m} da \left(= \frac{1}{C(\Delta \sigma \sqrt{\pi})^m} \int_{a_i}^{a_{cr}} \frac{1}{a^{\frac{m}{2}}} da = \frac{1}{C(\Delta \sigma \sqrt{\pi})^m} \int_{a_i}^{a_{cr}} a^{-\frac{m}{2}} da \right)$$

(i = initial)

$$\therefore [N]_0^N = \frac{1}{C(\Delta \sigma \sqrt{\pi})^m} \left[\frac{a^{1-\frac{m}{2}}}{1-\frac{m}{2}} \right]_{a_i}^{a_{cr}} \left(= \frac{1}{C(\Delta \sigma \sqrt{\pi})^m} \left[\frac{a^{\frac{2-m}{2}}}{\frac{2-m}{2}} \right]_{a_i}^{a_{cr}} \right)$$

$$\begin{aligned}\therefore N - 0 &= \frac{1}{C(\Delta\sigma\sqrt{\pi})^m} \left(\frac{a_c^{\frac{2-m}{2}} - a_i^{\frac{2-m}{2}}}{\frac{2-m}{2}} \right) \\ \therefore N &= \frac{2 \left(a_c^{\frac{2-m}{2}} - a_i^{\frac{2-m}{2}} \right)}{C(\Delta\sigma\sqrt{\pi})^m (2-m)}\end{aligned}\quad (4)$$

where:

$$\Delta\sigma = 180 \text{ MPa}$$

$$a_i = 0.001 \text{ m}$$

$$a_c = 0.01572 \text{ m}$$

And typical values for C and m are:

$$m = 2.85$$

and

$$C = 10^{-12} \frac{\text{m/cycle}}{\text{MPa}\sqrt{\text{m}}}$$

[2 marks]

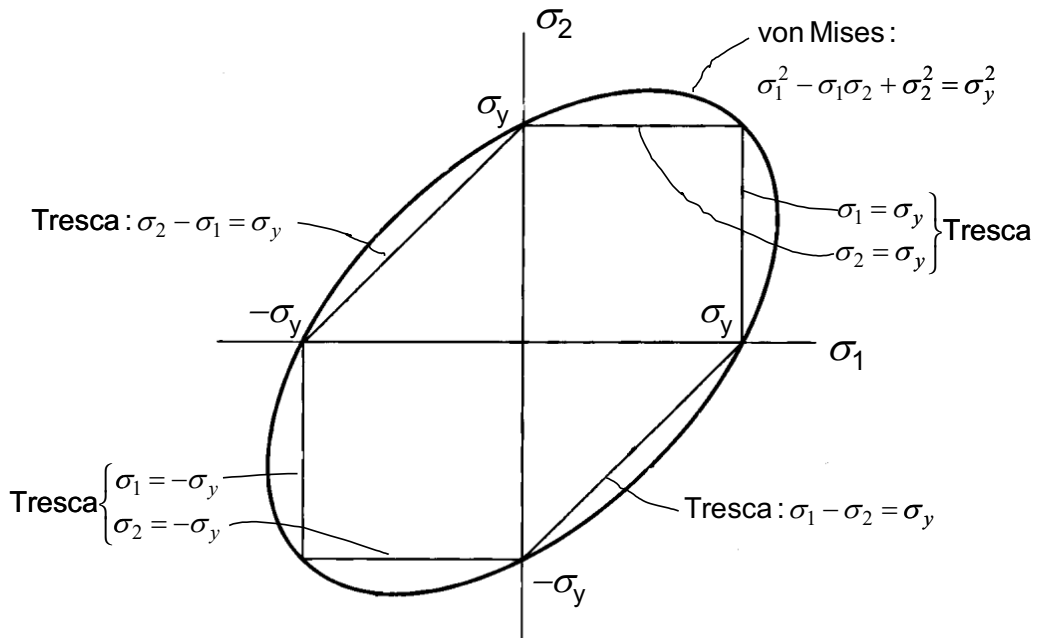
Substituting these values into equation (4) gives:

$$N = \frac{2 \left(0.01572^{\frac{2-2.85}{2}} - 0.001^{\frac{2-2.85}{2}} \right)}{10^{-12} \times (180 \times \sqrt{\pi})^{2.85} \times (2 - 2.85)} = \mathbf{2,236,580 \text{ cycles}}$$

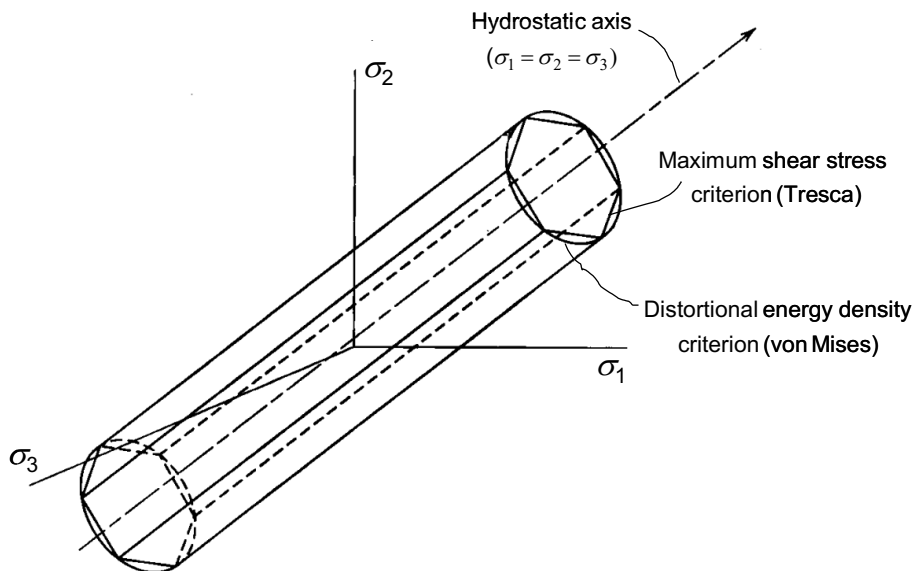
[3 marks]

6.

(a)



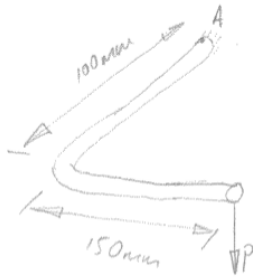
(b)



(c)

See part (b).

(d)



$$d = 10 \text{ mm}$$

$$\sigma_y = 250 \text{ MPa}$$

1) By applying the Tresca yield criterion, determine the value of P which will just cause yielding at point A.

$$M = 100P$$

$$T = 150P$$

$$I = \frac{\pi D^4}{64} = 490.9 \text{ mm}^4$$

$$\sigma_x = \frac{My}{I} = \frac{100P \times 5}{490.9} = 1.02P$$

$$\tau = \frac{T_r}{J} = \frac{150P \times 5}{981.7} = 0.76P$$

$$J = \frac{\pi D^4}{32} = 981.7 \text{ mm}^4$$

$$\begin{aligned} \sigma_{1,2} &= 0.51P \pm \sqrt{(0.51P)^2 + (0.76P)^2} \\ &= 0.51P \pm \sqrt{0.26P^2 + 0.58P^2} \\ &= 0.51P \pm \sqrt{0.84P^2} \\ &= 0.51P \pm 0.92P \end{aligned}$$

$$\Rightarrow \sigma_1 = 1.43P$$

$$\sigma_2 = -0.41P = \sigma_3 \text{ for plane stress}$$

[6]

Tresca

$$\sigma_1 - \sigma_3 = \sigma_y \text{ at yield}$$

$$\Rightarrow \sigma_1 - \sigma_3 = 250$$

$$1.43P + 0.4/P = 250$$

$$1.84P = 250$$

$$\Rightarrow P = \underline{\underline{135\text{N}}}$$

137.5

103.1

[5]

By applying the Von Mises yield criterion, determine the value of P that will just cause yielding at point A.

VM

$$(\sigma_1 - \sigma_2)^2 + (\sigma_2 - \sigma_3)^2 + (\sigma_3 - \sigma_1)^2 = 2\sigma_y^2 \text{ at yield.}$$

$$\therefore (1.43P)^2 + (0.41P)^2 + (-0.41P - 1.43P)^2 = 2 \times 250^2$$

$$2.05P^2 + 0.17P^2 + 3.39P^2 = 125000$$

$$5.61P^2 = 125000$$

$$\Rightarrow P = \underline{\underline{149\text{N}}}$$

[5]